### Freezers

NH3/CO2 systems are available for both freezing and cooling temperature zones. NH3/CO2 delivers energy-efficient freezer operation at a wide range of temperature zones to support improved productivity at food factories.

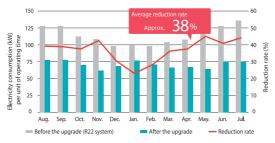
NH3 CO2 F

NH3/CO2C

#### An efficient response to load change by controlling the speed of rotation

An effective response to variations in product switching, production volume changes, and production line modifications, as well as fluctuations in freezer load, through optimal operational control. thereby achieving energy-saving effects.

#### ▶ Comparison of electricity consumption before and after the upgrade to a NewTon system



#### inside the cooler, no smell or oil would adhere to the frozen products.

			NewTo	NewTon F-300 NewTon F-600		NewTon F-800		NewTon C			
Room tempe	erature		-35°C	-40°C	-35°C	-40°C	-35°C	-40°C	-5°C	-10°C	
CO <sub>2</sub> supply t	emperature	e*1	-42°C -47°C -42°C -47°C -42°C -47°C -12°		-12°C	-17°C					
Cooling capa	ing capacity* <sup>2</sup>			51.4kW	143.4kW	102.8kW	170.0kW	134.4kW	182.5kW	144.1kW	
Motor kW			43.0kW	39.7kW	86.0kW	79.4kW	100.0kW	94.7kW	67.2kW	63.0kW	
C.O.P		1.67 1.29 1.67 1.29 1.70 1.42 2		2.72	2.29						
Power source	For motor		AC380~480V 50/60Hz								
			AC200~240V 50/60Hz						-		
	For control		AC200~220V 50/60Hz								
Refrigerant					Primary:	Ammonia (R717	) Secondary: 0	O2(R744)			
Compressor	Туре		Semi-hermetic compound screw						Semi-hermetic single stage screw		
	Drive	400V class	Matrix Converter								
	method	200V class	VFD				-				
	Motor type		IPM motor								
Ammonia ch	Ammonia charge			19kg 38kg(19k		g x 2sets) 6		kg	50	50kg	
Outer dimensions (L x W x H mm)		2,780 x 1,80	0 x 2,050mm	5,000 x 1,900 x 2,100mm		5,050 x 2,050 x 2,250mm		3,630 x 2,050 x 2,300mm			
Net weight		2,99	00kg	6,39	90kg	6,900kg		4,450kg (type without receiver)			

<sup>\*1</sup> CO<sub>2</sub> supply temperature of -47°C is available as an optional feature.

#### Our customers













Nipponham Delicatessen Ltd.

Higher performance for the entire cooling system with the best

## $NH_3/CO_2F \times CHERUS$



AJINOMOTO FROZEN FOODS CO., INC. Nissui Corporation









Thermo-Jack Freezer

SlimLight Freezer

MultiLayered Freezer

Thermo-Jack Rey



Head office: 3-14-5 Botan Koto-ku, Tokyo 135-8482 Tel. (81)3-3642-6005 Fax. (81)3-3642-2815 Contact: Global Business Division Tel.(81)3-3642-8097 http://www.mayekawa.com

MAYEKAWA (THAILAND) CO., LTD.

2/3 Moo 14, Bangna Tower, Tower A, 4th Floor, Bangna-Trad Road, Bangkaew, Bangplee, Samutprakarn 10540 TEL: +66 2-751-9610

https://www.mayekawa.co.th

NH3/CO2 cooling system

Forwarding to the future refrigeration systems



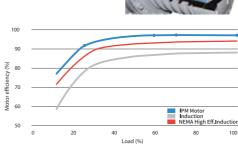
## Realizing more advanced economics and energy-saving

#### The world's first introduction of semi-hermetic IPM motor to be mounted on ammonia screw compressor

#### **Interior Permanent Magnet** (IPM) motor

In order to improve the drive efficiency the system employs IPM motor, achieving higher efficiency by 5 to 10 % than conventional induction type





#### Compressor

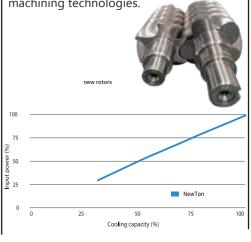
The semi-hermetic compound screw compressor utilized in NewTon's low temperature packages, offers high performance in a compact size and comes with the world's first low-stage economizer port\*. The compressor delivers a high refrigeration capacity with less electricity use.
\*According to research by Mayekawa



#### Rotor

The RJ-profile rotor design has new low-power teeth shape which reduces internal leaks. The rotor achieves high COP through Mayekawa's original advanced machining technologies.





shell & plate evaporator

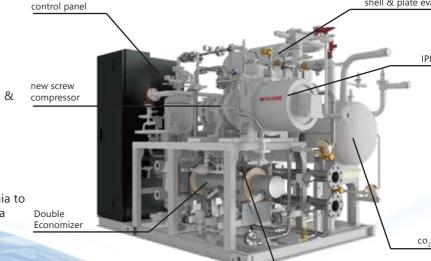
shell & plate condenser

### Adopted shell & plate type heat exchanger

We employed compact and high performance shell & plate heat exchangers on both condenser and evaporator to enable them to exchange heat even with a small differential temperature.

#### Minimizing ammonia charge

Employing indirect cooling method enables ammonia to be contained only in a machine room, plus ammonia charge volume in this product 19kg to max.

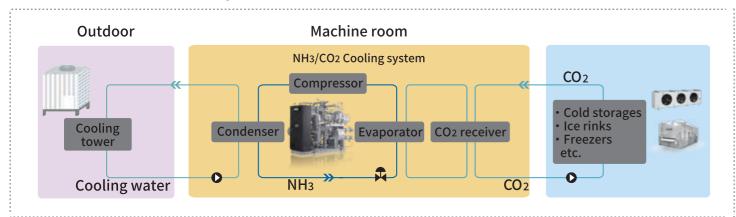




<sup>\*2</sup> in the case of cooling water at 32°C

#### Natural refrigerant cooling system

#### Ammonia / CO<sub>2</sub> indirect cooling method

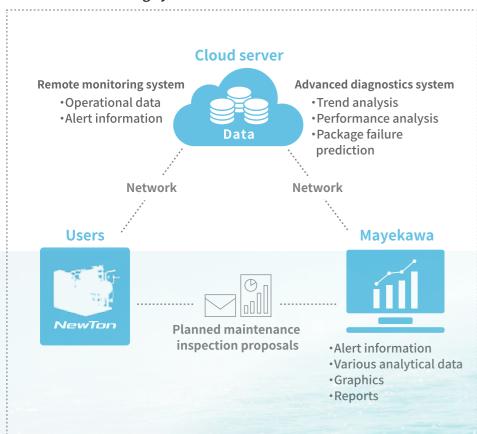


- •Ammonia refrigerant stays within the machine package (machine room for indoor installations), and only CO<sub>2</sub> refrigerant flows through cooling-side equipment.
- •By design, the system promptly stops operation when severe vibration or a refrigerant gas leak is detected and can activate an ammonia scrubber device when necessary.

#### **Next-generation support**

Predictive maintenance through Al-driven diagnostics uses deep learning based on performance analysis informed by large amounts of data automatically collected through remote monitoring performed 24 hours a day, 365 days a year.

#### ▶ Remote monitoring system



Compressor diagnostics system (V-DOC2) using vibration sensors is standard equipment

NewTon comes equipped with Mayekawa's original vibration sensors and amplifiers for predicting bearing deterioration in the compressor as standard. Combined with the remote monitoring and advanced diagnostics systems, long-term deterioration trends are understood while planned equipment maintenance is performed. When connected to a computer, more detailed measurements and precision diagnostics can also be conducted on site.



### For Cold storages and Ice plants

An optimal environment for each type of use and item stored. NewTon flexibly and efficiently creates the required temperature.

For F class cold storages



For C class cold storages and ice plants





#### **Control technologies**

All control elements are highly integrated. This delivers a stable operation as well as the optimized functionality and performance that customers require.

#### An overall reduction of around 50% in electricity consumed by the cooling equipment

More than 70% of electricity used in cold storage is used by the cooling equipment.

By replacing to NewTon, you can greatly reduce your electricity consumption.

#### Install new equipment without stopping operations

Because this cooling equipment is so compact, it can easily be transported in a cargo elevator, and you can switch it over without needing to shut down your cold storage.

# system technologies [Evaporator] [ Oil Separator ] [CO2 pump]

#### Scheduled operations become possible

You can monitor operations remotely from an office or observation room, via a computer or touch panel. Centralized control and scheduled operations are also supported.

			NewTon R-3000	NewTon R-6000	NewTon R-8000	NewTon C	NewTon CH	NewTon CHM			
CO2 supply temperature			-32°C		-5°C -2°C						
Cooling capacity*		99.0kW	198.0kW	270.0kW	237.0kW	123.6kW	247.2kW				
Motor kW		45.0kW	90.0kW	120.0kW	70.4kW	32.5kW	65.0kW				
C.O.P		2.20		2.25	3.37	3.	80				
	For motor		AC380~480V 50/60Hz								
Power source			AC200~240V 50/60Hz -								
	For control		AC200~220V 50/60Hz								
Refrigerant		Primary: Ammonia (R717) Secondary: CO <sub>2</sub> (R744)									
Compressor	Туре		Semi	hermetic compound	screw	Semi-hermetic single stage screw					
	Drive	400V class	Matrix Converter Matrix Converter								
	method	200V class	VFD								
	Motor type		IPM motor								
Ammonia charge		19kg	38kg (19 x 2sets)	60kg	50kg	28kg	56kg (28 x 2sets)				
Outer dimensions (L x W x H mm)		2,780 x 1,800 x 2,050	5,000 x 1,900 x 2,100	5,050 x 2,050 x 2,250	3,630 x 2,050 x 2,300	2,750 x 2,000 x 2,120	5,085 x 2,000 x 2,170				
Net weight		2,630kg (type without receiver)	6,160kg (type without receiver)	6,900kg	4,450kg (type without receiver)	2,700kg (type without receiver)	5,650kg (type without receiver)				

\*in the case of cooling water at 32°C